

# Codigestion of sludge and citrus peel wastes: Evaluating the effect of biochar addition on microbial communities

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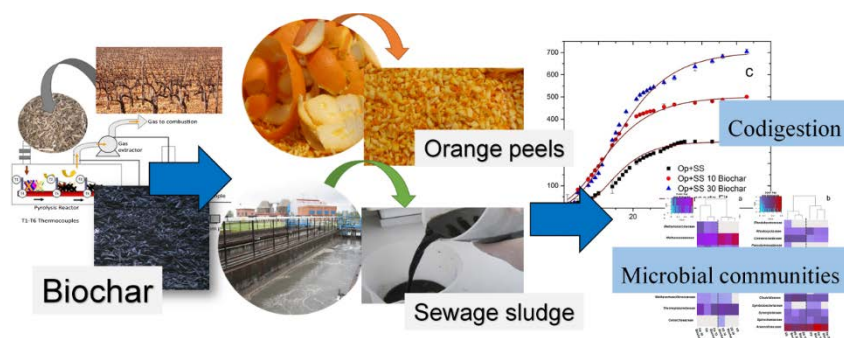
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19 **Codigestion of sludge and citrus peel wastes: Evaluating the**  
20 **effect of biochar addition on microbial communities**

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29 **Abstract**

30 In this study, the effects on process performance and changes in microbial populations  
31 with the addition of biochar to the anaerobic digestion of sludge and orange peels were  
32 evaluated. Biochar had a positive influence in batch digestions, leading to a decrease in  
33 the lag phase and an increase in methane yields; this was even more evident for citrus  
34 peel wastes, which reached an increase of approximately 33% when 10 g L<sup>-1</sup> of biochar  
35 was added and 56% when 30 g L<sup>-1</sup> was added. Particle size analysis performed for the

<b>AD</b>	<i>Anaerobic digestion</i>
<b>SS</b>	<i>Sewage sludge</i>
<b>CEO</b>	<i>Citrus essential oil</i>
<b>q<sub>e</sub></b>	<i>Adsorption capacity</i>
<b>PCR</b>	<i>Polymerase chain reaction</i>
<b>OTUs</b>	<i>Operational Taxonomic Units</i>
<b>PCA</b>	<i>Principal components analysis</i>
<b>DIET</b>	<i>Direct interspecies electrons transfer</i>
<b>SSA</b>	<i>Specific surface area</i>
<b>PSD</b>	<i>Particle size distribution</i>
<b>SMP</b>	<i>Specific Methane potential</i>

36 experiments shows greater surface area available in biochar systems for biomass  
37 immobilization.

38 Analysis of the microbial communities by means of *16S rRNA gene* pyrosequencing  
39 shows that the biochar addition favoured the electro-active microorganisms consortia  
40 creating a syntrophic metabolism between eubacterial and archaeal populations, which  
41 resulted in an improvement of the anaerobic digestion performance.

42 The codigestion of the mixture under a semicontinuous regimen showed an  
43 improvement in methane yields of approximately 60% and at hydraulic retention times  
44 of 30–20 days (reaching methane production values above 500 L CH<sub>4</sub> kg VS<sup>-1</sup> at an  
45 OLR of 1.49 kg VS m<sup>-3</sup> d<sup>-1</sup>). The enhancement observe in biochar supplemented  
46 fermentations may be explained by the adsorption of inhibitors and the relatively high  
47 surface area favoured the adhesion and growth of microorganisms.

48 **Keywords:** Anaerobic digestion; biochar; high throughput sequencing; orange peel  
49 wastes; sewage sludge.

## 50 **1. Introduction**

51 Biowastes can be transformed into useful resources through anaerobic digestion (AD),  
52 which is an attractive technology for achieving pollution control and the recovery of  
53 energy. Nevertheless, AD is a complex process where the intrinsic characteristics of  
54 substrates, the presence of inhibitors and the reactor configuration are closely related to  
55 the stability of the process. Consequently, different approaches have been applied to  
56 attain higher benefits in terms of energy production and material recovery. These  
57 approaches include codigestion, pretreatment of substrates, improvement of the reactor

58 configuration and the use of additives for reducing the effect of inhibitors and  
59 increasing microbial activity.

60 AD is an effective technology widely applied for the treatment of sewage sludge (SS),  
61 although several disadvantages such as low methane production and biodegradability  
62 are well known [1,2]. This technology is usually optimized in many wastewater  
63 treatment plants (WWTPs) by adding a cosubstrate or applying pretreatment strategies  
64 to improve biogas yield and balance energy demands [3].

65 Valorization of citrus peel waste as a cosubstrate may represent an important source of  
66 income for the food industry and to provide a new insight into waste management and  
67 production of high-value products [4] . However, codigestion of this material also  
68 requires the prior removal of inhibitory compounds, which would result in increased  
69 treatment costs. Nearby, 50–60% of the total mass of the oranges consumed becomes  
70 citrus peel waste, which is mainly composed of membranes, seeds and peels [5,6]. Due  
71 to their main characteristics, the biological alternatives for their treatment such as  
72 composting or ethanol fermentation are not always successful [7]. These characteristics  
73 include a low pH of approximately 3–4, high water and organic matter contents, and the  
74 presence of limonene, the main compound of citrus essential oils (CEO).

75 Limonene, which is a cyclic terpene, is the main compound present in CEO, with a  
76 complex chemical structure (cyclohexane ring and ethylene group), making it resistant  
77 to hydrolysis. Several studies have reported on its negative effects, which can severely  
78 affect hydrolytic–acidogenic and methanogenic activity [6]. The concentration  
79 thresholds reported for inhibitory effects show a wide range of values (24–192 CEO mg  
80 L<sup>-1</sup>d<sup>-1</sup>). This high variability may be explained by the different conditions tested in their  
81 experiments and the type of substrates used [5,6,8].

82 Different approaches have been used for improving the AD of citrus wastes, e.g.,  
83 microbial acclimation or codigestion with other feedstocks in an attempt to reduce its  
84 toxic effect [7,9]. However, the removal of limonene by different mechanisms (e.g.,  
85 steam distillation, solvent extraction or adsorbents) is more effective because this  
86 removal avoids further accumulation of limonene metabolites derived from microbial  
87 activity, which may also act as inhibitors [5,8].

88 The use of low cost adsorbents such as biochar may become a feasible solution to avoid  
89 inhibitory conditions. In addition, it should be borne in mind that biochar is frequently  
90 produced from agro-industrial wastes; as such, this approach for preventing inhibition in  
91 AD results in a holistic valorisation, thus allowing the integration of biological and  
92 thermal processes with the aim of producing higher added value products, achieving  
93 simultaneously environmental solutions and reducing the carbon footprint of industrial  
94 processes. The integration of AD and thermal conversion processes as it is the case of  
95 pyrolysis, results in higher energy gains, opening up new interesting pathways for the  
96 valorisation of residual biomass. The integration of these two processes allows for the  
97 use of pyrolysis by-products which can be easily integrated in the same valorisation unit  
98 leading to a significant reduction of the organic material needing final disposal [10].

99 Although thermal processes may be seemed as expensive technologies due to their high  
100 energy demand, pyrolysis has demonstrated capable of energy self- sufficiency  
101 implying that no extra fuel is necessary for the operation of this type of technology  
102 [11,12].

103

104 The addition of biochar to AD reduces the negative effects of toxic compounds and  
105 promotes the immobilization of microbial biomass, due to the microporous structure.

106 Even though the mechanism of adsorption in biological systems has not been fully  
107 studied, several authors have reported on the conjunction of adsorption and  
108 immobilization for explaining the enhancements observed [13,14].

109 Mumme et al. [15] reported on the positive effects of biochar in avoiding the toxicity  
110 caused by ammonia and others compounds. Similarly, Fagbohunbe et al. [8] reported  
111 on the benefits for treating citrus peel wastes. It is well known that biochar provides a  
112 relatively high surface area which favours the formation of biofilm and presents  
113 conductive characteristics which may favour biological activity [16]. However, the  
114 effect of these features on anaerobic microbial communities is still poorly understood,  
115 particularly if special attention is to be paid to biochar–microbe interactions.

116 The aim of this study was to assess the influence of biochar addition on the anaerobic  
117 codigestion of orange peels and sewage sludge. Bearing in mind the possible  
118 mechanisms of improvement via adsorption and/or biomass immobilization, the process  
119 was evaluated in terms of microbial populations, methane production and changes in the  
120 main parameters such as volatile fatty acids, limonene, polyphenols, ammonia and  
121 particle size.

122 The experiments were carried out in the Chemical and Environmental Bioprocess  
123 Engineering Group at University of Leon during the years 2016 – 2017.

## 124 **2. Materials and methods**

### 125 ***2.1 Characteristics of the substrates and biochar***

126 Sewage sludge (SS) and digested sludge (used as inoculum) were obtained from the  
127 WWTP of the city of León, Spain. The total solids (TS) and volatile solids (VS)  
128 contents of the inoculum were  $35.5 \pm 0.2$  and  $20.9 \pm 0.2$  g kg<sup>-1</sup>, respectively. Sewage

129 sludge (SS) was stored at 4 °C prior to its further use. Orange peels (Op) were manually  
130 chopped to obtain a particle size of 2–5 mm. No pretreatment was applied prior to  
131 digestion. The physical and chemical characteristics of the Op are shown in Table 1.

132 **Table 1.HERE**

133 Biochar was produced from vineyard prunings from a vineyard in Barcelona, Spain.  
134 The production of biochar was performed in a semi–continuous electrically heated  
135 reactor. A full description of the process can be found elsewhere [17]. The biochar was  
136 initially obtained using an electrical unit in order to develop an alternative management  
137 of vineyards’ residues from a Spanish winery. The aim was obtaining data for the  
138 design and development of an energy self-sufficient pyrolysis plant which would aid in  
139 the reduction of greenhouse gas emissions by biochar application to vineyards. The  
140 main characteristics of the substrates and biochar are shown in Table 1.

141 **2.2 Adsorption experiments**

142 Adsorption experiments were carried out to evaluate the adsorption capacity of biochar.  
143 The experiments were run using 250 mL Erlenmeyer flasks provided by magnetic  
144 stirrers. The flasks contained 10 g L<sup>-1</sup> of biochar and 100 mL of different solutions  
145 containing acetic, propionic and butyric acid. Two replicates were tested for each  
146 experiment. The solutions were prepared with a concentration range of 1 000–9 000 mg  
147 L<sup>-1</sup> for acetic, between 400 and 3 000 mg L<sup>-1</sup> for propionic and from 400 to 4 000 mg L<sup>-1</sup>  
148 for butyric acid. The temperature was set at 25 °C, and the initial pH was 7.0. The  
149 initial and final concentrations were measured, and the data obtained were used to  
150 calculate the adsorption capacity (q<sub>e</sub>) of the biochar and the removal achieved for each  
151 compound (expressed in %). The results were fitted to a pseudo-second order model,

152 and adsorption kinetics constants were calculated based on the work of Martínez et  
153 al.[18].

154 Initial concentrations against residual adsorbate concentration in the equilibrium were  
155 fitted to the isothermal models of Langmuir and Freundlich. The Langmuir sorption  
156 isotherm describes the sorption process at specific homogenous sites within the  
157 adsorbent, assuming that the maximum adsorption corresponds to a monolayer saturated  
158 with adsorbate molecules [18], Eq. (1):

$$159 \quad q_e = (Q * K_L * C_e) / (1 + K_L * C_e) \quad (1)$$

160 where  $Q$  is a constant related to the adsorptive capacity,  $C_e$  is the equilibrium  
161 concentration and  $K_L$  is a parameter of the adsorption energy.

162 The Freundlich isotherm is an empirical model and suggests that sorption energy  
163 exponentially decreases upon occupation of the sorption site by an adsorbent, Eq. (2):

$$164 \quad q_e = K_F * C_e^{1/n} \quad (2)$$

165 where  $K_F$  is a parameter related to the adsorption capacity and  $n$  refers to the process  
166 intensity.

## 167 ***2.3 Experimental set-up of anaerobic digestion***

### 168 *2.3.1 Batch test*

169 Batch digestion of the individual substrates, Op or SS, and of a mixture of the two at a  
170 VS ratio of 1:1 (Op:SS) was tested (setting three replicates) using Erlenmeyer flasks of  
171 250 mL. The flasks were filled with inoculum and substrate also at a VS ratio of 1:1  
172 (inoculum-substrate, I:S). Sodium bicarbonate was added as a buffer against pH



173 changes, at a concentration of 10 g L<sup>-1</sup>. Reactors containing inoculum were used as  
174 blanks to subtract the background gas production. Temperature was controlled by a  
175 water bath at 37 ± 1 °C, and agitation was provided by magnetic stirrers. Gas volumes  
176 were measured using bottle gasometers and corrected to standard temperature and  
177 pressure (STP, 0 °C and 760 mmHg). Digestion systems were denoted as Op when  
178 digesting orange peels, SS for sewage sludge and Op+SS for the mixture. Reactors  
179 containing char were denoted Op+SS 10 Biochar and Op+SS 30 Biochar based on the  
180 biochar content tested. Systems without substrate but containing the same amount of  
181 char were also tested in order to observe if char itself promotes biogas production.

182 Methane production was fitted to the modified Gompertz equation [19]:

$$183 \quad P_{(t)} = P_1 + P_{max} \cdot \exp[-\exp(R_{max} \cdot e/P_{max})(\lambda - t) + 1]$$

184 where P<sub>(t)</sub> is the cumulative methane yield (L kg VS<sup>-1</sup>), P<sub>max</sub> is the maximum methane  
185 yield (L kg VS<sup>-1</sup>), R<sub>max</sub> is the maximum methane production rate (L kg VS<sup>-1</sup> d<sup>-1</sup>), λ is the  
186 lag-phase time (d) and e is Euler's number (approx. 2.718).

187 Data analysis was performed using OriginPro software. A modification to the model  
188 was proposed when an extended lag phase was observed [19]. This modification  
189 considers the addition of a new parameter corresponding to the initial methane  
190 production obtained from the experiment (P1).

### 191 *2.3.2 Semicontinuous digestion*

192 Semicontinuous digestion was performed in completely stirred reactors (working  
193 volume of 3 L) equipped with mechanical stirrers and outer-jackets to circulate heating  
194 water at a temperature of 37 ± 1 °C. Feeding was manually performed once a day every  
195 day. The start-up of the reactors was done using SS as substrate at a hydraulic retention

196 time (HRT) of 30 days for 15 days to allow for a progressive adaptation. Afterwards,  
197 they were fed with the mixture of Op and SS. The organic loading rate (OLR) was  
198 increased by reducing the HRT from 30 to 20 to 10 days subsequently. Biochar was  
199 added to the reactor with the beginning of each HRT to reach a content of 10 g L<sup>-1</sup>. The  
200 biochar concentration in this reactor was calculated based on the following expression:

201 
$$C_f = C_i e^{-\frac{1}{HRT}t}$$

202 where  $C_f$  is the biochar concentration (g L<sup>-1</sup>) at the time  $t$  and  $C_i$  is the initial biochar  
203 concentration (g L<sup>-1</sup>).

204 The reactor denoted RC\_Op+SS stands for the control system treating the mixture of Op  
205 and SS. The reactor denoted RB\_Op+SS represents the system treating the mixture with  
206 the addition of biochar.

#### 207 ***2.4 Analytical techniques***

208 For liquid samples, ammonia, chemical oxygen demand (COD), TS, VS, pH, and  
209 alkalinity were measured in accordance with APHA Standard Methods [20]. Total  
210 organic carbon (TOC) and total nitrogen (TN) were measured for 25 ml of the  
211 supernatant of centrifuged liquid sample (5000 rpm – 4193 x g, time of 5 min) using the  
212 Analytik Jena Multi N/C\_3100 system by thermocatalytic oxidation, Total carbon (TC)  
213 and inorganic carbon (TIC) are determined separately. The difference results in TOC,  
214 TOC = TC - TIC. The analysis of metals for the dried solid sample (0.3 g ) was carried  
215 out using a PerkinElmer Optima 2000 DV inductively coupled plasma (ICP) atomic  
216 emission spectrometer as described in Fierro et al [21].

217 Biochar analysis was carried out using a LECO CHN-600 apparatus for measuring C,  
218 H, and N in accordance with ASTM Standard D-5373. Ash content was determined  
219 using a LECO MAC-300 thermogravimetric analyser (TGA). The Brunauer-Emmett-  
220 Teller (BET) Surface Area method was performed with a Micromeritics model ASAP  
221 2420 by adsorption isotherms of N<sub>2</sub> at 196 °C. Analysis of organic matter for substrates  
222 (sewage sludge and orange peels) were measured by the use of the Walkley–Black  
223 method [22]. TOC of substrates was calculated from the organic matter value, using a  
224 correlation factor of 1.72.

225 D-Limonene was determined by bromate titration [23]. Total polyphenols (TP) were  
226 measured by colourimetry at 760 nm on a Beckman DU640 spectrophotometer using  
227 the Folin–Ciocalteu reagent in a mixture containing 650 µL of de-ionised water, 50 µL  
228 of sample, 600 µL 7.5% Na<sub>2</sub>CO<sub>3</sub> and 200 µL Folin–Ciocalteu reagent. Gallic acid was  
229 used as standard for the calibration curve.

230 VFAs were measured by gas chromatography using a Varian CP3800 GC and a flame  
231 ionisation detector equipped with a Nukol capillary column from Supelco. Biogas  
232 composition was analysed using the same chromatograph when it was equipped with a  
233 thermal conductivity detector. A packed column (HayeSep Q 80/100; 4 m) followed by  
234 a molecular-sieve column (1 m) was used. The carrier gas was helium. Hydrogen  
235 sulfide (H<sub>2</sub>S) was detected using a pulse flame photometric detector (PFPD) with an  
236 FA-II capillary column and helium as carrier gas.

237 Particle size analysis was performed using a Beckmann Coulter LS 13 320 laser  
238 diffraction particle size analyser. The scatter generated was estimated based on the  
239 Fraunhofer optical model. Samples were obtained from the SS batch digestion system.

240 Liquid samples were diluted in tap water prior to the analysis. Ten measurements were  
241 performed for each sample.

## 242 ***2.5 Microbial community analyses***

243 Samples for microbiological analysis were obtained from batch digestion tests and were  
244 denoted following the nomenclature described previously for these tests: Op, Op 10  
245 Biochar and Op 30 Biochar for the orange peel digestions, and SS, SS 10 Biochar and  
246 SS 30 Biochar for the sewage sludge digestions. The sample denoted SS<sub>Feed</sub> contained  
247 the sewage sludge that was used as substrate in the digestion systems.

248 Genomic DNA was extracted at the end of the batch experiments with the PowerSoil®  
249 DNA Isolation Kit (MoBio Laboratories Inc., Carlsbad, CA, USA), following the  
250 manufacturer's instructions. All PCR reactions were carried out in a Mastercycler  
251 (Eppendorf, Hamburg, Germany), and PCR samples were checked for size of the  
252 product on a 1% agarose gel.

253 The entire DNA extract was used for High Throughput Sequencing of *16S rRNA* gene  
254 based massive libraries for eubacterial and archaeal communities. The primer set used  
255 was 27Fmod (5'-AGRGTTTGATCMTGGCTCAG-3') / 519R modBio (5'-  
256 GTNTTACNGCGGCKGCTG-3') for the eubacterial population analysis and Arch  
257 349F (5'-GYGCASCAGKCGMGAAW-3') / Arch 806R  
258 (5'-GGACTACVSGGGTATCTAAT-3') [24] for the archaeal population analysis. The  
259 obtained DNA reads were compiled in FASTq files for further bioinformatics  
260 processing following the procedure described by Sotres et al. (2016). Operational  
261 Taxonomic Units (OTUs) were then taxonomically classified using the Ribosomal  
262 Database Project (RDP) (<https://rdp.cme.msu.edu/>). The raw pyrosequencing data  
263 obtained from this analysis were deposited in the Sequence Read Archive (SRA) of the

264 National Center for Biotechnology Information (NCBI), under nucleotide sequence  
265 accession number SRP115155 for Eubacterial and Archaeal populations.

266 Microbial richness estimators ( $S_{obs}$  OTUs and *Chao1*) and diversity indices ( $H'$ , *inv*  
267 *Simpson* and *sampling coverage*) were calculated using MOTHUR software, version  
268 1.35.1, for each sample, after normalising the number of reads of all samples to those of  
269 the sample with the lowest number of reads. Dynamics and similarity of the microbial  
270 community structures were evaluated by principal components analysis (PCA) and  
271 Venn diagrams based on the total of all OTUs obtained by high throughput sequencing.  
272 The Venn diagram analysis was performed using VENNY software  
273 (<http://bioinfogp.cnb.csic.es/tools/venny/>). Rstudio was used for performing PCA on the  
274 OTU abundance matrix of both eubacterial and archaeal OTU populations, and it was  
275 also used to produce heat maps.

### 276 **3. Results and discussion**

#### 277 **3.1 Adsorption assays**

278 The adsorption experiments with organic acids (acetic, propionic and butyric) were  
279 performed to obtain an approximation of the adsorption capacity of the biochar used  
280 ( $q_e$ ). The experimental value of  $q_e$  was  $10.70 \text{ mg g}^{-1}$  for acetic acid,  $5.56 \text{ mg g}^{-1}$  for  
281 propionic acid and  $3.15 \text{ mg g}^{-1}$  for butyric acid, when the lower concentrations of the  
282 organic acids were used ( $1000 \text{ mg L}^{-1}$  of acetic,  $400 \text{ mg L}^{-1}$  of propionic and  $400 \text{ mg L}^{-1}$   
283 of butyric acid). In all of the cases, the adsorption capacity  $q_e$  increased with an increase  
284 in the initial concentration. When the difference in concentrations was higher, the  
285 driving force governing the process was also higher, favouring the mass transfer (data  
286 are shown in supplementary material Fig. SM1 and Table SM1). The results were fitted  
287 to the pseudo-second order model, and adsorption kinetics constants were calculated

288 based on this model. The calculated values of  $q_e$  were similar to the experimental data  
289 obtained, indicating that the sorption systems belong to the pseudo-second order  
290 kinetics model with regression coefficients higher than 0.95.

291 Different initial concentrations of VFAs (acetic, propionic and butyric) against residual  
292 adsorbate concentration in the equilibrium were fitted to the isothermal models of  
293 Langmuir and Freundlich. The values of the characteristic parameters obtained from the  
294 fitting of both models (supplementary material Table SM2) indicated a better fit to the  
295 Freundlich model for any of the VFA used (determination coefficients higher than  
296 0.99). The  $n$  value (which is an indicator of the adsorption intensity) obtained for this  
297 model was  $>1$  for acetic acid, reflecting the favourable adsorption of this VFA. It has to  
298 be noted that Freundlich parameters are only descriptive and unlike the Langmuir  
299 model, it does not predict the formation of a boundary monolayer for adsorption,  
300 showing a greater incorporation of the adsorbate.

301 The adsorption in water or in organic mixtures such as anaerobic digestion liquor is a  
302 complex phenomenon due the differences in the adsorbent surfaces and specific  
303 interactions of polar molecules with oxygen-containing surface groups [25]. Cuetos et al  
304 [26] observed a mild retention of acids onto the activated carbon surface, which may  
305 alleviated an inhibitory stage for microorganisms in the digestion of residual blood. The  
306 adsorption capacity of biochar when used in digestion liquors may be affected since the  
307 presence of a great variety of species may interfere and compete for adsorption sites.

### 308 ***3.2 Batch digestion***

309 The cumulative methane production curves obtained from the different batch assays are  
310 shown in Fig. 1. The fitted curves of the Gompertz model are also represented with

311 model parameters that are summarised in Table 2. No additional biogas production was  
312 observed during the evaluation of the systems loaded only with char (data not shown).

313 **Fig. 1 HERE**

314 **Table 2. HERE**

315 The methane production curves presented a sigmoid profile showing an extended lag  
316 phase when Op are digested, even with the addition of 10 g L<sup>-1</sup> of biochar. This  
317 behaviour is due to the need of acclimation of microorganism to the complex substrate  
318 and high initial concentration of limonene (~600 mg L<sup>-1</sup>).

319 The addition of biochar resulted in a reduction of the lag phase and a significant  
320 increase in the methane production (see Table 2). Similarly, the assessment of biochar  
321 addition on digestion of citrus peel wastes by Fagbohunbe et al. [8] revealed the  
322 reduction of the lag phase from 13.4 to 6.8 days with wood biochar and a slight increase  
323 of methane production with the addition of coconut shell biochar. Different methane  
324 yields for orange peels and related biowastes have been reported in the literature, under  
325 similar conditions of temperature but higher I:S ratio. Ruiz and Flotats [7] obtained an  
326 average yield of 356 L CH<sub>4</sub> kg VS<sup>-1</sup>, while Martin et al. (2010) reported 230 L CH<sub>4</sub> kg  
327 VS<sup>-1</sup> but in this case extracting limonene prior to digestion. Higher yield values have  
328 been reported at thermophilic temperatures, around 400–600 L CH<sub>4</sub> kg VS<sup>-1</sup> [27] In the  
329 present study, the poor yield and extended lag phase reported for Op can be attributed to  
330 the different operational parameters and higher limonene content.

331 The methane yields obtained from SS with and without the addition of biochar are  
332 presented in Fig.1b. The process shows a small lag phase compared with that of the Op

333 system. The addition of biochar increased methane yield by approximately 33% when  
334  $10 \text{ g L}^{-1}$  of biochar was added and by 56% when  $30 \text{ g L}^{-1}$  of biochar was added.

335 The results from the codigestion of Op and SS are shown in Fig. 1c. The methane yield  
336 obtained from the Op+SS reactor was notably higher than that of the Op system (~89%)  
337 and comparable to that of the SS reactor. This behaviour was explained by a dilution  
338 effect caused by the way the feed was prepared and the type of the experimental set-up.  
339 Reactors were initially loaded at a I:S ratio of 1:1, which was also the same for the  
340 Op+SS mixture; therefore, the global amount of Op in the codigestion reactor was lower  
341 than that of the Op digestion. The concentration of limonene when digesting the mixture  
342 may have not reached inhibitory levels ( $336 \text{ mg } 620 \text{ L}^{-1}$  in the Op reactor).

343 The benefits of biochar addition are evident from data reported in Table 2, when  
344 treating the mixture Op+SS. The addition of biochar to the batch systems presents an  
345 enhancement of the process, by increasing the gas production rate, improving yields or  
346 decreasing the lag phase. These effects may be associated with the physical mechanisms  
347 of adsorption of inhibitory compounds. In fact, the great improvement observed when  
348 treating Op is related to the lower values of limonene and polyphenols measured (see  
349 Fig. 2a–b). However, with regard to VFA, there is not a clear trend; the Op reactor  
350 reached lower values during the first 10 days, with the exception of the particular low  
351 concentration observed for butyric when biochar was added at its higher level. This may  
352 be explained by the presence of a great diversity of compounds in the digestion liquor  
353 which cause interference in the adsorption performance of biochar. Therefore, a lower  
354 adsorption capacity of VFA was obtained in digestion tests, which was associated with  
355 the presence of other counter-ions and compounds that may compete with organic acids  
356 for adsorption sites.



357 **Fig. 2 HERE**

358 Fig. 2c also shows a rapid increase in VFA concentration regardless of whether or not  
359 biochar had been added. Studies by Wang et al. [28] about the effects of VFA on  
360 methane yield reported that acetic acid concentrations of 2 400 mg L<sup>-1</sup> and butyric acid  
361 concentrations of 1 800 mg L<sup>-1</sup> may not cause a significant inhibition of the activity of  
362 methanogens, while a propionic acid content of 900 mg L<sup>-1</sup> could result in significant  
363 inhibition. The digestion of Op resulted in a rapid degradation of the substrate leading to  
364 VFA build-up, mainly of acetic acid (reaching ~12 000 mg L<sup>-1</sup>) and butyric acid  
365 (reaching~5 000 mg L<sup>-1</sup>), to levels above inhibitory thresholds. Nonetheless, the  
366 concentration at which VFAs can cause inhibition depends on the previous conditions,  
367 hence the impossibility of defining VFA levels to indicate the state considered as  
368 ‘normal’ for the anaerobic process [29]. However, in the case of propionic acid, the  
369 values for this system were initially much lower than those from reactors with biochar  
370 addition. At the end, these later systems consumed this acid while the Op reactor  
371 maintained an increasing trend reaching a final concentration of 2 100 mg L<sup>-1</sup>, a much  
372 higher value than that of biochar systems.

373 After 30 days of operation, the acetic and butyric acid concentrations decreased  
374 significantly with biochar addition, with especially low values attained for butyric acid.  
375 The final values of VFA for biochar containing reactors were 1 790 mg L<sup>-1</sup> for Op 10  
376 Biochar and 1 459 mg L<sup>-1</sup> for Op 30 Biochar, indicating that although a better  
377 assimilation of the organic material can be associated with the presence of biochar,  
378 methanogenic microorganisms were not capable of consuming all VFAs derived from  
379 the hydrolysis–acidification stages.

380 It may be reasonable to assume that the presence of limonene and polyphenols were  
381 causing interference in the adsorption of VFA. Further work is necessary to elucidate  
382 the effect of biochar on the adsorption of these compounds and their interaction with  
383 VFA. The concentration of limonene and polyphenols was lower for biochar  
384 supplemented systems at the end of the digestion tests (Fig. 2a – 2b), indicating that  
385 there is an adsorption effect taking place for these two compounds and explaining the  
386 different results in VFA adsorption tests of single acids and digestion tests

387 The evolution of VFA reported in Fig. 2c indicates that adsorption may not be playing a  
388 crucial role on the enhancement obtained in methane yields when biochar was added,  
389 since initial values of VFA were similar to those of the Op reactor. A mechanism that  
390 has been suggested when using conductive carbon materials is the direct interspecies  
391 electrons transfer (DIET), a syntrophic metabolism where free electrons flow from one  
392 cell to another without being shuttled by reduced molecules such as molecular hydrogen  
393 or formate [30]. This mechanism has been suggested as responsible for obtaining better  
394 degradation rates of simple substrates and higher biogas yields in anaerobic systems  
395 when conductive carbon materials are added [26].

396 An explanation behind the improvement of digestion may be gained from the behaviour  
397 of the SS digestion set-up when studying the particle size distribution. In this case, the  
398 presence of inhibitory substances lacks relevance, so the effect of adsorption of toxic  
399 compounds is not considered. Modifications in the physical structures of aggregates  
400 formed due to the addition of biochar may have caused an improvement in  
401 microorganism consortia. Samples from the SS reactors were obtained at the end of the  
402 digestion.

403 The particle size analysis performed for the SS digestion test shows the impact of  
404 biochar addition in the main parameters measured. Table 3 summarizes the results  
405 obtained at the end of the experiments. The value for specific surface area (SSA) was  
406 33% higher for SS 10 Biochar and 47% for SS 30 Biochar samples when compared with  
407 the SS digested sample.

408 **Table 3.HERE**

409 The particle size distribution (PSD) of biochar was centred between 1–1000  $\mu\text{m}$  of  
410 particle size. The distribution shows three main peaks, one located between 40–400  
411  $\mu\text{m}$ , one corresponding to small particles between 1–40  $\mu\text{m}$  and the other between  
412 400–1000  $\mu\text{m}$ . This sample had a mode of 185.4  $\mu\text{m}$  particle size and an SSA of 2890  
413  $\text{cm}^2 \text{g}^{-1}$  (see supplementary material Fig. SM2a).

414 The PSD shows a similar bimodal distribution for all SS samples after digestion. The  
415 main peak is centred in the smaller particle range, with samples SS and SS 10 Biochar  
416 presenting also a minor peak centred between 100–300  $\mu\text{m}$  (see supplementary material  
417 Fig. SM2b). The major differences observed were associated with the values of SSA.  
418 The greater surface area available in biochar systems may have favoured biomass  
419 immobilization and assisted the microbial consortia in the access to substrate,  
420 improving the assimilation of acid intermediaries and, as a consequence, methane  
421 yields.

422 Similar experiments carried out by several authors using carbon additives in anaerobic  
423 digestion also report on an improvement thanks to the influence of the supporting  
424 material causing the selection of some microorganisms over others [13,14].

425 Watanabe et al. [31] demonstrated the improvement caused by the addition of cedar  
426 charcoal when SS and crude glycerol were codigested. The better performance was  
427 explained by the attachment on charcoal particles of microorganisms capable of  
428 producing methane from glycerol.

### 429 **3.3 Microbial community structure**

430 The reads and the coverage values obtained for eubacterial and for archaeal  
431 communities are shown in Tables SM3 and SM4 (see supplementary material). The  
432 number of quality reads per sample ranged from 80 093 to 103 331 for eubacteria and  
433 from 18 604 to 102 847 for archaea. The differences in species richness indicators ( $S_{obs}$   
434 OTUs and *Chao1* estimator) and diversity indices ( $H'$  and  $1/Simpson$ ) are described in  
435 Tables SM3 and SM4 (see supplementary material).

436 The PCA results for the eubacterial community can be seen in Fig. SM3a. The  
437 microbial community on the Op and SS digestion was modified based on that obtained  
438 from samples of the Inoculum and  $SS_{Feed}$ . The two anaerobic systems clustered together,  
439 being separated from each other. In the Venn diagram, substantial differences in the  
440 total of OTUs in the Op digestion system when biochar was added (Op 10 Biochar, Op  
441 30 Biochar) are represented (see supplementary material Fig. SM3b). It is highlighted  
442 that not a single OTU was shared between the Op sample and the samples obtained  
443 when biochar was added (29.5% of the total OTUs were shared between Op 10 Biochar  
444 and Op 30 Biochar). On the other hand, there are not such dramatic differences with the  
445 SS digestion set-up, since 35.3% of the total OTUs were shared between the SS sample  
446 and those with biochar added (SS 10 Biochar, SS 30 Biochar).

447 The PCA results for the archaeal community (see supplementary material Fig. SM4a)  
448 were similar to those for the eubacterial community. Nevertheless, the Venn diagram

449 showed that biochar addition did not induce a dramatic shift on the total of observed  
450 OTUs for the archaeal community with the Op digestion, since 245 OTUs, equivalent to  
451 52.1% of the total OTUs were shared between Op, Op 10 Biochar and Op 30 Biochar  
452 samples (see supplementary material Fig. SM4b). Similarly, 47.7% of the total OTUs  
453 were common in the sludge set-up (SS, SS 10 Biochar and SS 30 Biochar samples). As  
454 a result, biochar addition led the sharpest change in the eubacterial community of the  
455 Op digestion.

456 The effect of biochar addition was studied by phylogenetic identification in the  
457 eubacterial and archaeal communities. Heat maps at the family level (Fig. 3) for the  
458 eubacterial and archaeal communities showed two clusters clearly differentiated for Op  
459 and SS samples. Although no significant difference in family composition for the  
460 archaeal community were observed (Fig. 3a), shifts in the relative abundance of some  
461 families were noteworthy. When Op and Op 30 Biochar samples were compared, an  
462 increase was observed in the relative abundance of *Methanomicrobiaceae* from 1.2% to  
463 9.1%, *Methanosarcinaceae* from 3% to 5.4% and *Thermoplasmataceae* from 3.2% to  
464 14.7%. On the other hand, slight differences were observed in the case of the SS  
465 digestion experiment, increasing the abundance of three families by less than 2% when  
466 30 g L<sup>-1</sup> of biochar was added. *Methanobacteriaceae* and *Methanoregulaceae* and two  
467 families *Methamassiliococcaceae* and *Cenarchaeaceae* were identified only after  
468 biochar addition.

469 **Fig. 3 HERE**

470 *Methanosaetaceae* was the dominant family found in samples obtained from Op and SS  
471 experimental set-up, accounting for 41–49% (Op experiment) and 59–60.5% (SS

472 experiment) of the total archaeal community. *Methanosaetaceae* was initially  
473 predominant in the SS<sub>Feed</sub> (45%) and in the inoculum sample (43.1%) (data not shown).

474 Eubacterial communities at the family level were more sensitive than archaeal  
475 communities to the biochar addition, as shown in Fig. 3b. In the Op system,  
476 *Peptococcaceae* turned out to be the most affected family, being completely inhibited  
477 after biochar addition. Some families were completely inhibited after biochar addition  
478 in both Op and SS systems, such as *Symbiobacteriaceae* and *Peptococcaceae* (within  
479 the phylum *Firmicutes*), and *Pseudomonadaceae* and *Rhodobacteraceae* (within the  
480 phylum *Proteobacteria*).

481 The most abundant group in all samples was the family *Anaerolineaceae* (within the  
482 phylum *Chloroflexi*), which performs syntrophically in cooperation with  
483 *Methanosaetaceae*, also abundant in all samples as described above (Fig. 3a). Both  
484 groups have been described to be the predominant microorganisms and to be involved  
485 in the process of methanogenic degradation of alkanes [32]. The next most abundant  
486 group, also present in all samples, was the family *Clostridiaceae*, which belongs to the  
487 phylum *Firmicutes*.

488 Microbial community structure was also studied at the genus level (Fig. 4 and 5). The  
489 results obtained for Op digestion revealed that 9 genera increased their relative  
490 abundance after biochar addition, namely, *Bellilinea*, *Trepomena*, *Cythophaga*,  
491 *Dechloromonas*, *Clostridium*, *Petrimonas*, *Proteiniphilum*, *Bacteroides* and  
492 *Eubacterium*. In addition, 5 genera were identified only in Op 10 Biochar and Op 30  
493 Biochar: *Spaerochaeta*, *Spirochaeta*, *Thermolithobacter*, *Petrotoga* and *Acidovorax*.

494 Although minor, some changes were also detected for the archaeal genera, with the  
495 relative abundance of *Thermogymnomonas* and three hydrogenotrophic methanogens,

496 *Methanofollis*, *Methanoculleus* and *Methanolinea*, being increased. In addition,  
497 *Methanobacterium* decreased in abundance after biochar addition.

498 **Fig. 4 HERE**

499 **Fig. 5 HERE**

500 In the SS digestion, changes were also detected in the relative abundance of some  
501 genera. For the eubacterial community, the biochar addition had a positive effect on  
502 *Clostridium*, *Curvibacter*, *Petrimonas*, *Eubacterium*, and *Syntrophomonas* genera. This  
503 last genus, *Syntrophomonas*, is an anaerobic, syntrophic and fatty acid oxidizing  
504 bacteria, previously described in anaerobic digestion works using biochar [14], and  
505 additionally these bacteria participate in a methanogenic syntrophy with H<sub>2</sub> using  
506 archaea such as *Methanospirillum* [33], also present in this study. *Geobacter* was  
507 identified when biochar was added to the anaerobic digestion SS 30 Biochar but not at  
508 the lower biochar level.

509 In the archaeal structure, only *Methanobacterium* and *Methanolinea*, both  
510 hydrogenotrophic methanogens, slightly increased their relative abundance.

511 Another two important genera, *Clostridium* and *Geobacter*, were also detected in batch  
512 experiments such for Op and SS digestion. *Clostridium* increased their abundance in  
513 both anaerobic systems after the addition of Biochar, being the most abundant genus in  
514 system SS 30 Biochar, accounting for 25% of the total population, and being the second  
515 most abundant in Op 30 Biochar. *Clostridium* is known to be a homoacetogenic bacteria  
516 and active fermenter, and a correlation between this genus and high methane production  
517 has been previously described in the literature, which may signify a syntrophic  
518 association with methanogens [34]. The well-known exoelectrogenic *Geobacter* was  
519 one of the bacterial models used to study the conductive properties of biochar, and the

520 impact of these bacteria on direct electron transfer (DIET) [35], mainly with  
521 *Methanosarcina* and *Methanosaeta*, was also evident in our experiments.  
522 Even though differences in the eubacterial community populations were observed  
523 between Op and SS anaerobic digestion, some bacteria were favoured under the biochar  
524 influence in both systems. *Treponema* is a *Spirochaeta* also described together with  
525 *Geobacter* in conductive biofilms [36], which also increased their abundance with  
526 biochar addition, probably explaining its presence at the higher level tested (30 g L<sup>-1</sup>)  
527 but not at the lower level. *Petrimonas* (in the family *Porphyromonadaceae*) have a  
528 fermentative type metabolism, with the final fermentation products of glucose being  
529 acetate, H<sub>2</sub> and CO<sub>2</sub>. The genus *Dechloromonas* (belongs to the family  
530 *Rhodocyclaceae*), are described as H<sub>2</sub> producing bacteria. Hence, it is likely that the  
531 addition of biochar aids in the formation of co-cultures that produce H<sub>2</sub> or formate,  
532 providing electrons for CO<sub>2</sub> reduction (to produce methane) by H<sub>2</sub> utilizing  
533 methanogens, as *Methanolinea*, *Methanobacterium*, *Methanosarcina*,  
534 *Methanomassiliicoccus*, and *Methanofollis*, which were favoured by the addition of  
535 biochar, while the acetoclastic *Methanosaeta*, the most abundant group in both systems,  
536 decreased their relative abundance.

### 537 **3.4 Semicontinuous digestion**

538 The results of semicontinuous digestion are presented in Fig. 6(a–e) and Table 4. After  
539 an adaptation period with sludge feeding, the reactors RC\_Op+SS (control) and  
540 RB\_Op+SS (biochar addition) were fed in a semicontinuous mode with the mixture and  
541 evaluated with a decreasing HRT. The biochar addition and concentration in the reactor  
542 is reflected in Fig. 6b.

543 **Table 4. HERE**



544 A fluctuating process was observed for the codigestion system due to the presence of  
545 limonene in the feed, which severely affected the microbial activity (Fig. 6c). Biochar  
546 significantly improved the specific methane production (SMP) at the different HRTs  
547 studied (30–20 days) ( $P < 0.05$ , one-way ANOVA, Tukey *post hoc* test) and also  
548 attained a slight reduction in  $H_2S$  concentration in biogas along with lower levels of  
549 VFA content (Table 4).

550 Ammonium content in both reactors was similar ( $P > 0.05$ , one-way ANOVA)  
551 indicating that the addition of biochar had no effect on the evolution of this compound.  
552 The sludge sample had an initial ammonium content of  $678 \pm 89 \text{ mg L}^{-1}$ . The digestion  
553 of sludge leads to the degradation of proteins releasing in consequence nitrogen in the  
554 form of ammonium. Reactors presented ammonium values in the range of 1300 to 1800  
555  $\text{mg L}^{-1}$ . Since the organic co-substrate added does not present a high content of  
556 nitrogen, its addition to the digester will not lead to ammonium inhibitory problems. In  
557 the case of a hypothetical implementation of this type of co-digestion in a WWTP  
558 accumulation of this compound in the water line due to the recycling of digestate  
559 supernatant from sludge decanters should therefore not to be expected. In terms of  
560 ammonium load, the use of this type of cosubstrate will not derive in the emergence of  
561 additional environmental problems regarding sludge disposal.

562 Results were in accordance with the benefits associated with the adsorption of  
563 inhibitory compounds like limonene and with the immobilisation of biomass. The  
564 dramatic variability in methane production observed in this reactor during the initial  
565 HRTs and the similar methane production achieved at an HRT of 10 days with that of  
566 RC\_Op+SS (Fig. 6a) can be attributed to the adsorption-desorption phenomena and  
567 saturation of the added biochar, which resulted in the release of limonene into the bulk

568 solution, thereby affecting the microbial activity. No significant changes were observed  
569 for the other parameters measured when evaluating the effect of biochar addition (Fig.  
570 6d–e). Nevertheless, under mesophilic conditions, the addition of biochar to attain a  
571 content in the range of 3–20 g L<sup>-1</sup> significantly improved the Op+SS system, reaching  
572 methane production values above 500 L CH<sub>4</sub> kg VS<sup>-1</sup> at an OLR of 1.49 kg VS m<sup>-3</sup> d<sup>-1</sup>,  
573 similar to the results from batch tests.

574 **Fig. 6 HERE**

575 The SMP obtained for both systems significantly decreased with the increase in OLR,  
576 from 1.49 to 4.48 kg VS m<sup>-3</sup> d<sup>-1</sup>. The performance of both reactors was quite similar at  
577 the end of the 20 d HRT, and this was also true with the further decrease to 10 d. The  
578 reloading of char on day 105 (its contents reached 15 g L<sup>-1</sup>) was not sufficient and gas  
579 performance was initially affected. This behaviour was also followed by a decrement in  
580 other parameters (VFA build-up, limonene and polyphenols increments). Analogous  
581 experiments by different authors have suggested an inhibition of the process by high  
582 organic loading. The results of Serrano et al. [9] with SS and Op codigestion (70:30 wet  
583 weight respectively) showed a lower methane yield, 165 L CH<sub>4</sub> kg<sup>-1</sup> VS, with an OLR  
584 being increased from 0.4 to 1.6 kg VS m<sup>-3</sup> d<sup>-1</sup>. The studies carried out by Martin et al.  
585 [5], also an Op digestion, presented a decrement in methane production with the  
586 increase in OLR for values above 3.5 g COD m<sup>-3</sup> d<sup>-1</sup>.

587 **4. Conclusions**

588 The addition of biochar had a positive influence on the anaerobic digestion evaluated. In  
589 batch systems, a decrease in the lag phase and an increase in methane yields were  
590 observed. The benefits were more noticeable in systems with higher content of biochar

591 (30 g L<sup>-1</sup>) and were more significant for the Op system which presented a greater  
592 improvement in methane yield. ~~The digestion can be improved due to the conductive~~  
593 ~~properties of biochar, which may aid in H<sub>2</sub>/formate transfer between syntrophic~~  
594 ~~microorganisms rather than the formation of aggregates directly connected between the~~  
595 ~~microbes.~~

596 The microbial community composition shows differences in both SS and Op systems.  
597 However, pyrosequencing analysis showed that biochar addition led to similar  
598 populations shifts in both anaerobic digestion reactors, where biochar favoured the  
599 electro-active microorganisms consortia creating a syntrophic metabolism through  
600 conductive carbon materials. The most highlighted changes could be the enrichment of  
601 well know homoacetogenic bacteria such as *Clostridium* and *Eubacterium*, *Geobacter*,  
602 *Syntrophomonas* and *Anaerolineaceae*, which perform syntrophically with H<sub>2</sub> using  
603 archaea and also with *Methanosaeta*. Therefore, the addition of biochar allowed the  
604 formation of co-cultures that improved the production of methane and as a consequence,  
605 the performance of anaerobic digestion. An enhancement on the average methane yield  
606 was obtained for the codigestion of Op and SS under semicontinuous regimen. Higher  
607 amounts of biochar would be necessary to maintain the stability of the process,  
608 especially during substrate-induced inhibition. Biochar addition avoids system decay  
609 due to its adsorption capacity for inhibitors.

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747 **Table 1.**Substrates and Biochar characterisation

Parameters	Op	SS	Parameters	Biochar
<b>pH</b>	5.15±0.05	5.66±0.05	<b>Moisture (wt.%)</b>	1.59±0.60
<b>COD<sub>soluble</sub> (mg L<sup>-1</sup>)</b>	23000±460	3869±193	<b>Volatile matter<sup>a</sup> (wt.%)</b>	21.0±2.0
<b>TOC<sub>soluble</sub> (%)</b>	43.72±0.5	34.69±0.5	<b>Ash<sup>a</sup> (wt.%)</b>	47.4±1.8
<b>VFA (mg L<sup>-1</sup>)</b>	70±4	2602±169	<b>Fixed carbon<sup>a,c</sup> (wt.%)</b>	31.6±3.8
<b>TS (g kg<sup>-1</sup>)</b>	311±37	28.7±0.6	<b>C<sup>b</sup> (wt.%)</b>	74.5±5.3
<b>VS (g kg<sup>-1</sup>)</b>	302±35	23.28±0.5	<b>N<sup>b</sup> (wt.%)</b>	0.7±0.2
<b>Ammonia (mg L<sup>-1</sup>)</b>	n.m	687±89	<b>H<sup>b</sup> (wt.%)</b>	1.51±0.24
<b>Organic matter (%)<sup>a</sup></b>	75.2	59.68	<b>S<sup>b</sup> (wt.%)</b>	0.05±0.04
<b>N Kjeldahl (%)<sup>a</sup></b>	0.82	7.34	<b>O<sup>b,c</sup> (wt.%)</b>	23.27±5.39
<b>C/N</b>	53.3	4.72	<b>O/C</b>	0.2
<b>Cu (mg kg<sup>-1</sup>)</b>	4.61±0.04	3.32±0.02	<b>H/C</b>	0.24±0.01
<b>Zn (mg kg<sup>-1</sup>)</b>	5.34±0.10	19.61±0.25	<b>HHV (MJ kg<sup>-1</sup>)</b>	12.89 ±1.84
<b>P (mg kg<sup>-1</sup>)</b>	601±6	681.06±13.29	<b>S<sub>BET</sub> isotherm. N<sub>2</sub> (m<sup>2</sup> g<sup>-1</sup>)</b>	240±4.8

748 Chemical oxygen demand (COD), total organic carbon (TOC), volatile fatty acids (VFA),

749 higher heating value (HHV), surface area (S<sub>BET</sub> isotherm. N<sub>2</sub>), n.m.: not measured.

750 <sup>a</sup> in a dry matter basis; <sup>b</sup> in a dry ash free basis; <sup>c</sup> Calculated by difference.

751

752 **Table 2.** Kinetic Gompertz parameters of batch digestion

	<b>P<sub>1</sub></b> (LCH <sub>4</sub> kg SV <sup>-1</sup> )	<b>Specific methane potential</b> (LCH <sub>4</sub> kg SV <sup>-1</sup> )	<b>P<sub>max</sub></b> (LCH <sub>4</sub> kg SV <sup>-1</sup> )	<b>R<sub>max</sub></b> (LCH <sub>4</sub> kg SV <sup>-1</sup> d <sup>-1</sup> )	<b>λ (d)</b>	<b>R<sup>2</sup></b>
<i>Orange peels batch digestion</i>						
<b>Op</b>	14.71±3.9 2	103±5	90.94±2.36	10.89±0.2 1	16.80±0.3 3	0.990 7
<b>Op 10 Biochar</b>	18.63±2.6 3	209±10	196.87±2.95	14.27±0.2 8	9.76±0.19	0.990 9
<b>Op 30 Biochar</b>	29.04±4.2 9	298±15	280.99±4.21	14.15±0.2 8	9.32±0.18	0.991 0
<i>Sewage sludge batch digestion</i>						
<b>SS</b>	7.75±2.76	273±14	271.15±4.06	18.73±0.3 7	7.91±0.15	0.997 0
<b>SS 10 Biochar</b>	4.00±1.70	364±18	367.95±5.51	23.13±0.4 6	5.23±0.10	0.999 0
<b>SS 30 Biochar</b>	16.22±3.0 5	425±21	412.96±6.19	33.39±0.6 6	5.89±0.11	0.998 0
<i>Orange peels and sewage sludge batch codigestion</i>						
<b>Op+SS</b>	12.81±2.1 5	298±15	298.73±4.48	14.35±0.2 8	7.29±0.14	0.995 6
<b>Op+SS 10 Biochar</b>	0	500±28	501.92±25.40	66.34±1.1 5	3.55±0.15	0.995 0
<b>Op+SS 30 Biochar</b>	0	704±36	704.10±32.10	75.53±3.2 0	3.25±0.12	0.995 4

753 P<sub>1</sub> is the initial methane production obtained, P<sub>max</sub> is the maximum methane yield, R<sub>max</sub> is the

754 maximum methane production rate and λ is the lag-phase time

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756 **Table 3.** Main parameters of particle size analysis applied after sludge digestion

<b>Samples</b>	<b>Mean µm</b>	<b>Median µm</b>	<b>Mode µm</b>	<b>SSA cm<sup>2</sup> mL<sup>-1</sup></b>	<b>d10 µm</b>	<b>d50 µm</b>	<b>d90 µm</b>
<b>Biochar</b>							
<b>SS</b>	29.9	19.2	21.7	5869	4.94	19.2	62.4
<b>SS 10 Biochar</b>	29.6	19.6	26.1	7818	3.65	19.6	57.1
<b>SS 30 Biochar</b>	21.2	16.3	26.1	8634	3.37	16.3	43.3

757 **Table 4.** Main parameters of semicontinuous digestion of orange peels and sewage sludge

Parameters	RC_Op+SS				RB_Op+SS			
<b>HRT (days)</b>	30	25	20	10	30	25	20	10
<b>Evaluation period (days)</b>	60	10	44	15	60	10	44	15
<b>Specific methane production (L CH<sub>4</sub> kg VS<sup>-1</sup>)</b>	318±73	288±39	338±70	268±42	512±120	491±82	393±80	254±23
<b>Methane content (%)</b>	56.0±0.5	56.0±0.5	57.0±0.5	64.0±0.5	56.0±0.5	56.0±0.5	57.0±0.5	59.0±0.5
<b>H<sub>2</sub>S content (ppm)</b>	100±2	85±1	44±1	52±1	90±1	54±1	27±1	46±1
<b>Ammonia (g L<sup>-1</sup>)</b>	1.63±0.19	1.75±0.87	1.38±0.14	1.78±0.14	1.55±0.16	1.71±0.72	1.37±0.17	1.75±0.10
<b>pH</b>	7.64±0.10	7.59±0.10	7.32±0.10	7.12±0.10	7.69±0.10	7.59±0.10	7.31±0.10	7.21±0.10
<b>Total organic carbon<sub>soluble</sub> (g L<sup>-1</sup>)</b>	0.24±0.12	0.49±0.20	0.40±0.14	0.95±0.30	0.24±0.12	0.48±0.22	0.40±0.14	0.80±0.22
<b>Total solid (g L<sup>-1</sup>)</b>	23.2±2.4	21.0±3.1	22.3±3.1	36.3±4.8	25.6±6.6	25.5±3.9	29. ±3.3	37.3±2.6
<b>Volatile solid (g L<sup>-1</sup>)</b>	14.4±0.1	14.4±0.1	16.4±3.2	30.4±4.8	16.8±3.9	18.1±3.7	22.9±2.1	28.6±2.3
<b>Volatile Solid feed (g)</b>	4.5±0.2	5.4±0.3	6.7±0.3	13.4±0.6	4.5±0.2	5.4±0.3	6.7±0.3	13.4±0.7
<b>Volatile solid removal (%)</b>	67±2	67±3	63±7	32±10	62±8	60±8	49±6	36±8

## Figure Captions

**Fig. 1** Cumulative methane production and Gompertz adjustment curve: orange peels (Op) (a), sewage sludge (SS) (b) and codigestion systems (Op+SS) (c)

**Fig. 2** Parameters measured during batch digestion of orange peels (Op) and with biochar addition at 10 g L<sup>-1</sup> (Op 10 Biochar) and 30 g L<sup>-1</sup> (Op 30 Biochar): limonene (a), total polyphenols (b) and volatile fatty acids (acetic, propionic and butyric acid) (c)

**Fig. 3** Heat maps and hierarchical cluster at the family level, of the archaeal (a), and of the eubacterial community samples (b). The histogram shows the relative abundance of each family within a sample

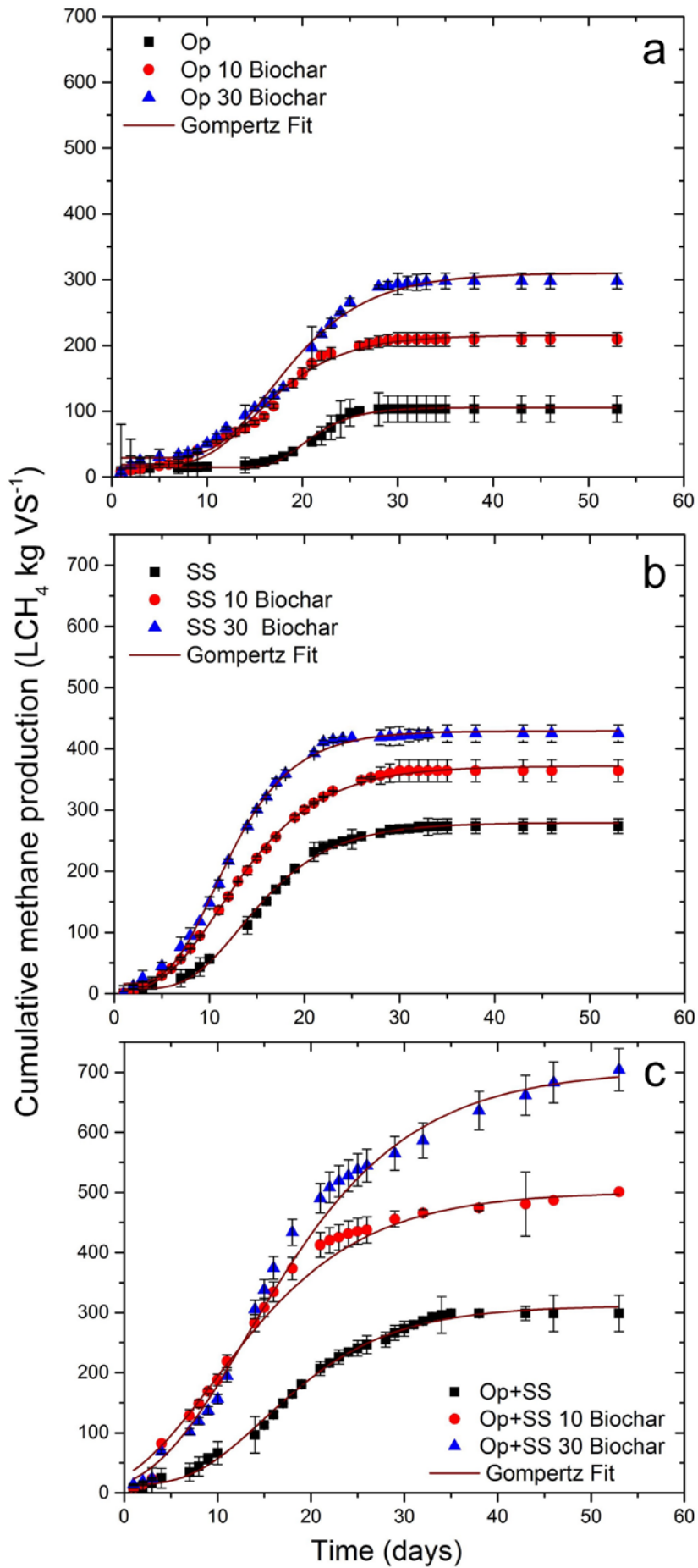
**Fig. 4** Taxonomic classification at genus level for eubacterial (a) and archaeal (b) community of orange peels digestion. Groups making up less than 1% of the total number of sequences per sample were classified as “others”

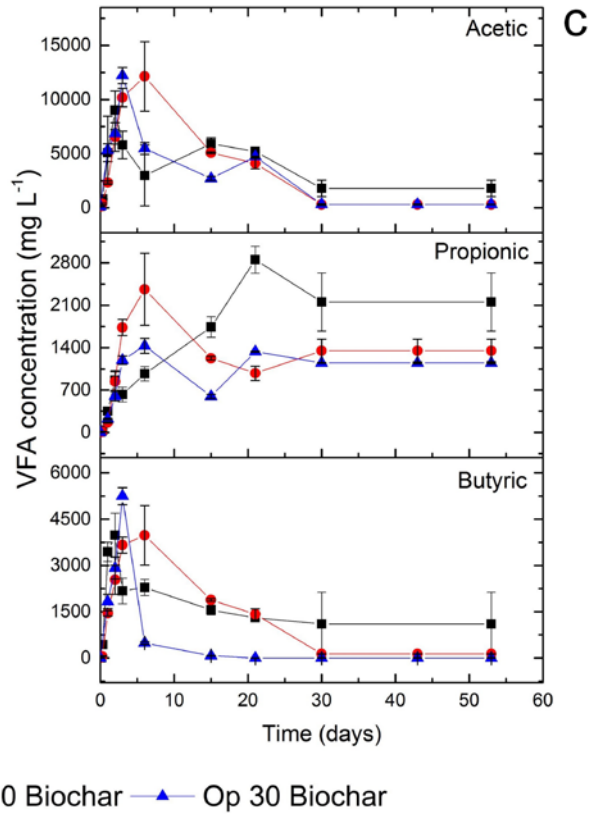
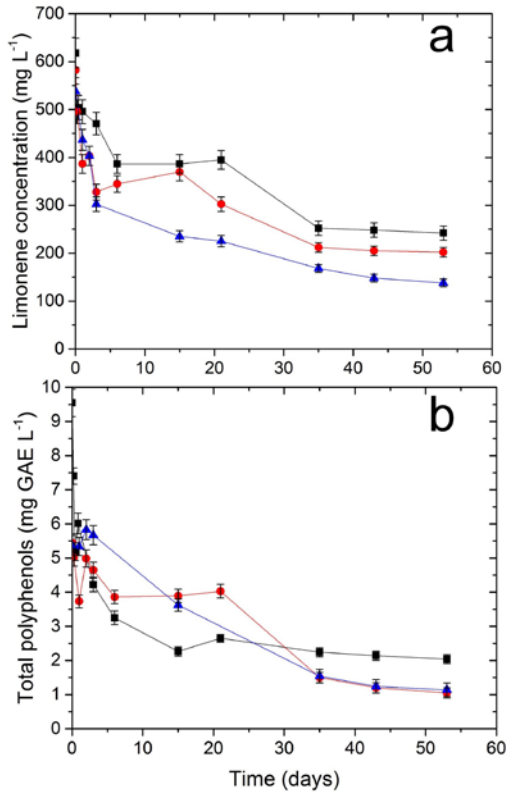
**Fig. 5** Taxonomic classification at genus level for eubacterial (a) and archaeal (b) community of sewage sludge digestion. Groups making up less than 1% of the total number of sequences per sample were classified as “others”

**Fig. 6** Parameters measured during semicontinuous digestion of orange peels and sewage sludge: Specific methane production (a), biochar concentration (b), limonene (c), total polyphenols (d) and total volatile fatty acids (acetic, propionic and butyric acid) (e)

*\*For any of the figures not color is required in printed version*

*\*All graphs were created in Origin pro2015*





Op
  Op 10 Biochar
  Op 30 Biochar



